



## CHARACTERISTICS

- Adhesive
- Permanent elasticity
- High resistance to UV
- Does not cause staining on natural stone
- Weather-resistant
- Adheres to slightly damp surfaces
- Solvent, isocyanate and phthalate free
- High end strength
- Does not cause any corrosion in metal joints
- Paintable with most water and solvent based paints
- Extremely high initial bonding strength (higher than other Parabond products)

## APPLICATIONS

- Gluing of wooden & plastic laths, ornaments, frames, doorsteps, window sills, skirting boards, roofing elements...
- Bonding materials in the automotive.
- Gluing of panels and elements in the interior and ceiling construction: wall cladding elements and ceiling panels (interior), isolation panels (mineral wool, wood-wool cement & plastic foams, PUR, PIR, PS).
- Bonding and installation of laminated glass in the banking industry, miter of aluminium windows, mirrors, window and door frames, cable trays...
- Indoor and outdoor use.
- Bonding and assembling everything.

## TECHNICAL CHARACTERISTICS

Type of product	MS polymer
Number of components	1
Application temperature	+5°C - +40°C
Temperature resistance	-40°C - +90°C
Density: ISO 1183 (g/ml)	1.64
Curing system	Cross-linking by air humidity
Curing speed at 23 degrees C and 50% R.H. (mm, after 24h)	2.5 - 3
Skin forming time at 23°C and 50% R.H. (min.)	15
Shore A hardness: ISO 868	65
Modulus at break: ISO 8339 (N/mm²)	2
% Elongation at break: ISO 8339	90
Dry matter content	±100%
Shelf life of unopened product	12 months
Storage conditions	Store in a dry, cool place at +5°C to +25°C. Keep out of direct sunlight.

## PACKING AND COLOURS

12 x cartridge 290ML/box - 1200 pieces/pallet  
White, Black

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## METHOD OF USE

### Preparation

- The surface must be solid, strong enough and clean, dust and fat-free. The surface doesn't need to be totally dry.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.
- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.
- The user needs to make sure that the product is suitable for the application. Consult our technical service if necessary.

### Primers

- On highly absorbent surfaces we recommend to use the Hybrid & PU Primer (transparent or black, drying time about 15 min.).

### Application

- Use in well-ventilated rooms. Good ventilation is important during application and vulcanisation of the product.
- Apply Still High Tack with the supplied nozzle in strips or dots to the base or on the element to be bonded. The strips must be applied in vertical rows. Apply the strips parallel to each other, to allow the humidity to reach the adhesive between the strips.
- Bring together the parts to be joined as quickly as possible, at least within 10 minutes (this depends on the temperature and relative humidity level). The parts can at this stage still be adjusted
- Finally, push down one over the other well or tap with a rubber hammer.
- It is advised to have a gap of 3.2 mm between the parts to be bonded spacer blocks or pieces of foam tape may be used), to allow the adhesive to smooth out any distortions (especially important in exterior use or under humid conditions).
- The internal strength of Still High Tack immediately after application is such that bonding is possible without clamping or temporary support.

### Cleaning

- Tools, surfaces and uncured residues can be removed with Parasilico Cleaner, Multi-Purpose Super Cleaner or Cleaning Wipes. Remainder of silicone can be removed with Silicone Remover after curing
- After curing remove mechanically
- Any adhesive that may protrude along the edges can be removed using a stopping knife. Adhesive residue that has not yet dried, can be removed using Parasilico Cleaner, Multi-Purpose Super Cleaner or Cleaning Wipes..

### Paintable

- Paintable after curing with most water and solvent based paints. Curing time depends on the joint dimensions.
- After 48 hours, the surface must be cleaned first before it can be painted.
- Given the wide variety of paint types available, it is recommended that you test the compatibility of the sealant/adhesive with the paint in advance.
- Alkyd paints might require an extended drying time.

## SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

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The logo for the brand 'STILL' is displayed in a bold, italicized, yellow font with a black outline. The letters are set against a black background that has a subtle gradient and some light effects.

## LIMITATIONS

- Not suitable for permanent submersion. Not suitable for use on bituminous surfaces.
- Not suitable for use on PE,PA,PP,PTFE (Teflon).
- Not suitable for use on polyacrylate and polycarbonate
- Not suitable for sanitary applications (not mold resistant)
- Not suitable for bonding masonry to lintels.

## TECHNICAL APPROVALS

- GEV Emission EC1plus label: very low VOC emissions
- French VOC emission class A+



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**STILL**

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